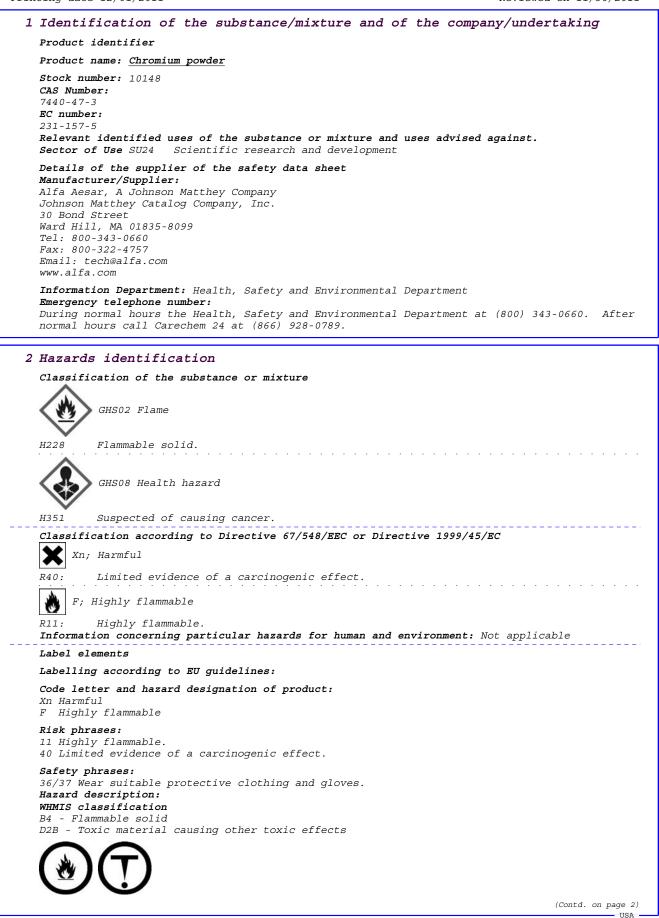
## Material Safety Data Sheet According to OSHA and ANSI

Printing date 12/01/2011

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(Contd. of page 1)

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Product name: Chromium powder

Classification system HMIS ratings (scale 0-4) (Hazardous Materials Identification System)



Health (acute effects) = 1 Flammability = 2 Reactivity = 1

Other hazards Results of PBT and vPvB assessment PBT: Not applicable. vPvB: Not applicable.

#### 3 Composition/information on ingredients

Chemical characterization: Substances CAS# Description: 7440-47-3 Chromium Identification number(s): EC number: 231-157-5

#### 4 First aid measures

Description of first aid measures After inhalation Supply fresh air. If required, provide artificial respiration. Keep patient warm. Seek immediate medical advice. After skin contact Immediately wash with water and soap and rinse thoroughly. Seek immediate medical advice. After eye contact Rinse opened eye for several minutes under running water. Then consult a doctor. After swallowing Seek medical treatment. Information for doctor Most important symptoms and effects, both acute and delayed No further relevant information available. Indication of any immediate medical attention and special treatment needed No further relevant information available.

## 5 Firefighting measures

Extinguishing media Suitable extinguishing agents Special powder for metal fires. Do not use water. For safety reasons unsuitable extinguishing agents Water Special hazards arising from the substance or mixture In case of fire, the following can be released: Toxic metal oxide fume Advice for firefighters Protective equipment: Wear self-contained respirator. Wear fully protective impervious suit.

#### 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation
Keep away from ignition sources
Environmental precautions:
Do not allow material to be released to the environment without proper governmental permits.
Methods and material for containment and cleaning up:
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
Keep away from ignition sources.
Reference to other sections
See Section 7 for information on safe handling
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

(Contd. on page 3)

USA

## Material Safety Data Sheet According to OSHA and ANSI

Printing date 12/01/2011

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## Product name: Chromium powder

(Contd. of page 2)

## 7 Handling and storage

#### Handling

Precautions for safe handling

Keep container tightly sealed. Store in cool, dry place in tightly closed containers. Ensure good ventilation at the workplace. Information about protection against explosions and fires: Protect against electrostatic charges.

Conditions for safe storage, including any incompatibilities Storage Requirements to be met by storerooms and receptacles: Store in a cool location. Information about storage in one common storage facility: Store away from oxidizing agents. Further information about storage conditions: Keep container tightly sealed. Store in cool, dry conditions in well sealed containers. Specific end use(s) No further relevant information available.

### 8 Exposure controls/personal protection

Additional information about design of technical systems: Properly operating chemical fume hood designed for hazardous chemicals and having an average face velocity of at least 100 feet per minute.

## Control parameters

control parameters					
Compone	Components with limit values that require monitoring at the workplace:				
7440-47-3 Chromium (100.0%)					
PEL ()	1* 0.5** mg/m³				
	*metal;**inorganic compds., as Cr				
REL ()	0.5* ** mg/m³				
	*metal, **inorg.compds.; See Pocket Guide App. C				
TLV ()	0.5 mg/m <sup>3</sup>				
Additio	nal information: No data				
Exposur	e controls				
Persona	l protective equipment				
General	protective and hygienic measures				
The usu	al precautionary measures for handling chemicals should be followed.				
Keep away from foodstuffs, beverages and feed. Remove all soiled and contaminated clothing immediately. Wash hands before breaks and at the end of work.					
					n an ergonomically appropriate working environment.
					<b>ng equipment:</b> Use suitable respirator when high concentrations are present.
	ion of hands:				
-	Impervious gloves				
-	rotective gloves prior to each use for their proper condition.				
	l of gloves				
	The selection of suitable gloves not only depends on the material, but also on quality.				
	Quality will vary from manufacturer to manufacturer.				
	tection: Safety glasses				
воау рг	otection: Protective work clothing.				

## 9 Physical and chemical properties

General Information Appearance:			
Form:	Powder	Powder	
Color:	Grev		
Odor:	Odorless	Odorless	
Odor threshold:	Not determined.		
pH-value:	Not applicable.		
Change in condition			
Melting point/Melting range:	1907°C (3465 °F)		
Boiling point/Boiling range:	2671°C (4840 °F)		
Sublimation temperature / start:	Not determined		
Flammability (solid, gaseous)	Highly flammable.		
Ignition temperature:	Not determined		

(Contd. on page 4)

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Product name: Chromium powder

	(Contd. of page
Decomposition temperature:	Not determined
Auto igniting:	Not determined.
Explosion limits:	
Lower:	Not determined
Upper:	Not determined
Vapor pressure at 20°C (68 °F):	0 hPa
Density at 20°C (68 °F):	7.19 g/cm³ (60.001 lbs/gal)
Bulk density at 20°C (68 °F):	3300 kg/m³
Relative density	Not determined.
Vapor density	Not applicable.
Evaporation rate	Not applicable.
Solubility in / Miscibility with	
Water:	Insoluble
Segregation coefficient (n-octonol/water)	: Not determined.
Viscosity:	
dynamic:	Not applicable.
kinematic:	Not applicable.
Other information	No further relevant information available.

## 10 Stability and reactivity

Reactivity Chemical stability Thermal decomposition / conditions to be avoided: Decomposition will not occur if used and stored according to specifications. Possibility of hazardous reactions No dangerous reactions known Incompatible materials: Oxidizing agents Hazardous decomposition products: Toxic metal oxide fume

### 11 Toxicological information

Information on toxicological effects Acute toxicity: Primary irritant effect: on the skin: May cause irritation on the eye: May cause irritation Sensitization: No sensitizing effects known. Additional toxicological information: To the best of our knowledge the acute and chronic toxicity of this substance is not fully known. EPA-D: Not classifiable as to human carcinogenicity: inadequate human and animal evidence of carcinogenicity or no data are available. IARC-3: Not classifiable as to carcinogenicity to humans. ACGIH A4: Not classifiable as a human carcinogen: Inadequate data on which to classify the agent in terms of its carcinogenicity in humans and/or animals. The Registry of Toxic Effects of Chemical Substances (RTECS) contains acute and/or other multiple dose toxicity data for components in this product. The Registry of Toxic Effects of Chemical Substances (RTECS) contains reproductive and/or mutation data for components in this product. The Registry of Toxic Effects of Chemical Substances (RTECS) contains tumorigenic and/or carcinogenic and/or neoplastic data for components in this product.

## 12 Ecological information

Toxicity Aquatic toxicity: No further relevant information available. Persistence and degradability No further relevant information available. Behavior in environmental systems: Bioaccumulative potential No further relevant information available. Mobility in soil No further relevant information available. Additional ecological information: General notes: Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system. Do not allow material to be released to the environment without proper governmental permits.

(Contd. on page 5) USA

# Material Safety Data Sheet

According to OSHA and ANSI

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(Contd. of page 4)

Product name: Chromium powder

Results of PBT and vPvB assessment PBT: Not applicable. vPvB: Not applicable. Other adverse effects No further relevant information available.

## 13 Disposal considerations

#### Waste treatment methods

Recommendation Consult state, local or national regulations to ensure proper disposal.

### Uncleaned packagings:

Recommendation: Disposal must be made according to official regulations.

14 Transport information UN-Number DOT, ADR, IMDG, IATA UN3089 UN proper shipping name DOT, IMDG, IATA METAL POWDER, FLAMMABLE, N.O.S. (Chromium) ADR 3089 METAL POWDER, FLAMMABLE, N.O.S. (Chromium) Transport hazard class(es) DOT, IMDG, IATA Class 4.1 Flammable solids, self-reactive substances and solid desensitised explosives. Label 4.1 ADR 4.1 (F3) Flammable solids, self-reactive Class substances and solid desensitised explosives Label 4.1 Packing group DOT, ADR, IMDG, IATA III Environmental hazards: Marine pollutant: No Warning: Flammable solids, self-reactive Special precautions for user substances and solid desensitised explosives Danger code (Kemler): 40 EMS Number: F-G, S-G Segregation groups Heavy metals and their salts (including their organometallic compounds), powdered metals Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code Not applicable. Transport/Additional information: DOT Hazardous substance: 5000 lbs, 2270 kg UN "Model Regulation": UN3089, METAL POWDER, FLAMMABLE, N.O.S. (Chromium), 4.1, III USA

(Contd. on page 6)

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(Contd. of page 5)

## 15 Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture Product related hazard informations: Hazard symbols: Xn Harmful F Highly flammable Risk phrases: 11 Highly flammable. 40 Limited evidence of a carcinogenic effect. Safety phrases: 36/37 Wear suitable protective clothing and gloves. National regulations All components of this product are listed in the U.S. Environmental Protection Agency Toxic Substances Control Act Chemical substance Inventory. All components of this product are listed on the Canadian Domestic Substances List (DSL). Information about limitation of use: For use only by technically qualified individuals. This product is subject to the reporting requirements of section 313 of the Emergency Planning and Community Right to Know Act of 1986 and 40CFR372. Other regulations, limitations and prohibitive regulations REACH - Pre-registered substances Substance is listed. Chemical safety assessment: A Chemical Safety Assessment has not been carried out. 16 Other information Employers should use this information only as a supplement to other information gathered by them, and should make independent judgement of suitability of this information to ensure proper use and protect the health and safety of employees. This information is furnished without warranty, and any use of the product not in conformance with this Material Safety Data Sheet, or in combination with any other product or process, is the responsibility of the user. Department issuing MSDS: Health, Safety and Environmental Department. Contact: Zachariah C. Holt Global EHS Manager Abbreviations and acronyms: ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) TID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail) IMDG: International Maritime Code for Dangerous Goods IATA: International Air Transport Association ICAO: International Civil Aviation Organization EINECS: European Inventory of Existing Commercial Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society) HMIS: Hazardous Materials Identification System (USA) WHMIS: Workplace Hazardous Materials Information System (Canada)

USA